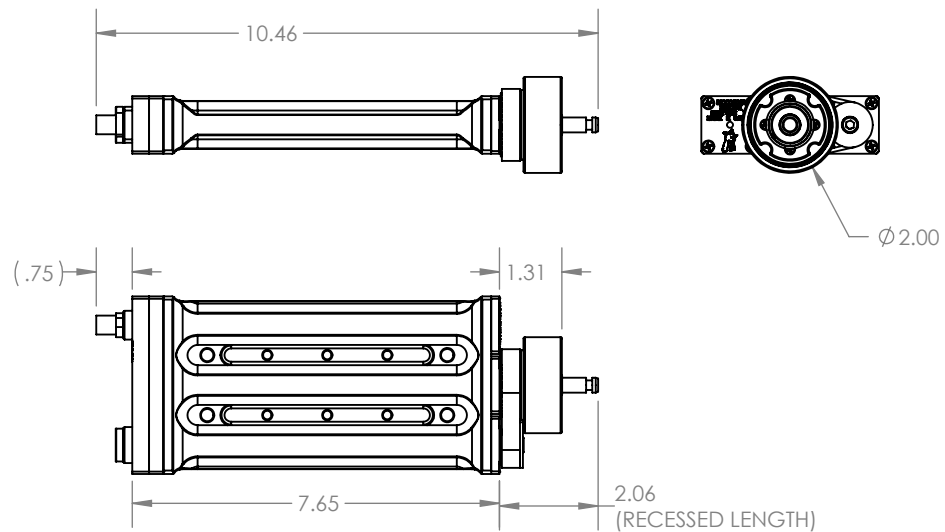
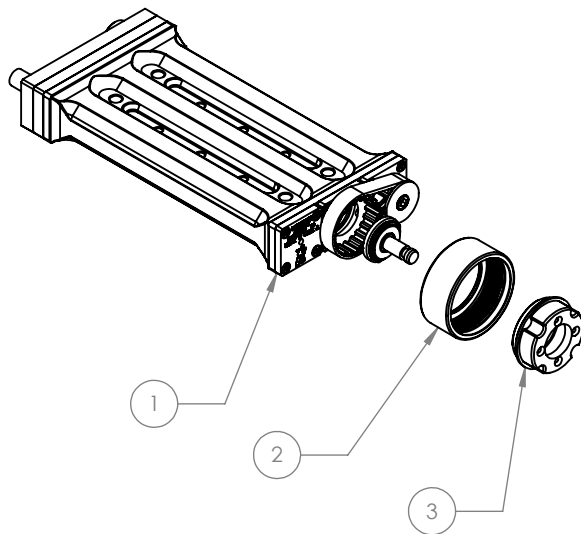


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
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---	A	RELEASED	11/8/2022	MW



ASSEMBLY INSTRUCTIONS:

NOTE: REFER TO INUKTUN SERVICES LTD DRAWING ADDK006099

1. P/N 50213 COMES WITH A SQUARE MOUNT BLOCK PULLEY. THIS NEEDS TO BE REMOVED.
2. REMOVE EXTERNAL RETAINING RING [30351 13] & THRUST BEARING SPACER [3032829] FROM OUTPUT SHAFT SIDE OF MANIP.
3. REMOVE QTY 4 FHMS M2.5X10MM [4034451].
4. PLACE ITEM 2 OF THIS DRAWING OVER ITEM 3 AS SHOWN.
5. USING THE SAME QTY 4 FHMS M2.5X10MM SCREWS, INSTALL ITEM 3 ONTO ITEM 1.
6. CHECK ITEM 2 CAN MOVE FREELY AND DOESN'T INTERFERE WITH ANY PART OF THE MANIP BODY.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50213	Rotating Manipulator Drive Unit	1
2	73021	Receiver Nut for Quick Connect Jaws	1
3	73023	Threaded Receiver for Quick Connect Jaws	1

NOTICE OF PROPRIETARY INFORMATION

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		TITLE: Quick Connect Two Function Manip	SCALE:
THIRD ANGLE		PART NO: 73024	MATERIAL:
DRN: MW	7/2/2020	SHEET TITLE: DRAWING	CAGE CODE: 1WC35 WEIGHT:
CHK: MW	11/8/2022	REV: A	STATUS: PRODUCTION
APP: MW	11/8/2022	SIZE: A	SHEET: 1 OF 1

PLOT DATE: 11/8/2022 9:27:18 AM